## H. P. MAXIM.

SCABBARD.
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# UNHTED SLATHS PATENT OHPTCE. 

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## $1,276,554$.

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To all whom it may concem:
Be it known that I, Hirax Percy Maxin, a citizen of the United States, residing at Hartford, in the county of Hartford and new and useful Improvements in Scabbaras, of which the following is a specification.

This invention relates to scabbards. Recently there has been a change in Federal ceedingly difficult, if not virtually impossible, to suspend a British scabbard from a United States belt. The fundamental purpose of the invention is the provision of by which such a scabbard can be attached to the belt at present in use in this country and as easily separated, the invention more especially residing in the way in which the 20 supporting hook is operatively associated with the scabbard, this hook being capable of detachable connection with the belt.

In the drawings accompanying and forming part of the present specification I have bodiment of the invention which to enable those skilled in the art to practice the same will be set forth fully in the following description. Obviously I do not restrict
30 myself to this particular clisclosure; I may depart therefrom in several particulars within the scope of the invention defined by the claims following said description.
Referring to said drawings:
35 Figures 1 and 2 are longitudinal views of the scabbard as seen at practically right angles from each other.

Fig. 3 is a transverse section on the line 3-3 of Fig. 2.
40 Like characters refer to like parts throughout the several views.

The scabbard is denoted by 2, and its body may be of any desirable shape. That shown is practically the standard at present in use in Great Britain, being in the form ing, open at one end and closed at the other. It may be of all metal or of composite form. From this as is inferred the scabbard may
50 vary within reasonable limits.
A scabbard such as that concisely described is generally suspended from a belt, and as will be understood the present scabbard is not very well adapted for proper
connection with a United States belt, and 55 my fundamental purpose is to obviate this obstacle and provide in a simple way for the ready comnection and disconnection of the scabbard with such a belt or analogous part. The scabbard on one side externally thereof, and near the open end, is provided with a block 3 . This block may be connected rigidly with the scabbard in any desirable manner. It may be brazed, riveted in place, or it can be spot welded. This block 3 as shown is furnished with projections, studs or rivets 4 spaced apart and extencling from the outer flat face of the block or equivalent body 3. As illustrated the block is of rectangular form, and its inner surface is curved to conform to the external surface of the rear wall of the metallic upper part of the scabbard. The rivets 4 in the present case are integral with the block 3. From this as will be obvious, the block and the rivets can be easily manufactured; in fact I have obtained them properly by dropping or drop forging. After a part made up of the block and the projecting rivets is produced, it can be tumbled if necessary to remove any slight surface imperfections and thereafter the exposed surface of the block can be milled to smooth the same off around the bases of the two rivets. This block 3 presents in effect a relatively stationary member of a clamp, the movable clamping member being in the form of a washer as 5 which can be cut from sheet stock and which has perforations 6. These perforations are adapted to receive the rivets 4. The means by which the scabbard is suspended from a belt or the like involves a tab as 7 . This tab is made for example from a necessary length of leather folded or dombled on itself to present a loop and having two sets of registering perforations 8 which receive the rivets 4, one portion of the tab, as will be clear, lying flatwise against the flat face of the block 3 and the other portion of the tab 100 being superimposed upon the complemental part. After the tab is in assembled relation with the rivets 4 , the rectangular washer is applied by passing the integral rivets 4 through the perforations 6 at which point 105 the rivets are headed over so as to firmly and substantially clamp the parts. The free end of the tab 7 may have an eye 9 to re-
ceive the stipporting hook 10 , the hook being adapted to engage the belt or other proper part.

There is a decided adrantage in providing
5 a pluality of projections, studs or rivets as 4 projecting from a block as 3 , in that when the rivets extend through a tab as 7 , the latter is effectually prevented trom wabbling or having side motion, an objection
10 to the present structure. It is also ain adrantage that the heads of the salid projections on rivetis should be spun over, and this I am enabled to do by providing a plumbity of such projections or rivets. By having 15 several of them I can head them orer in an effective and accumte maner, and thus securely retain the plate, washer or equivalent part on proper position as well as assming the sane result with the tab 7 .

It will be noticed that the projections. rivets or studs $t$ are in line transyersely of the scabburd. This in itselt is a quite desirable way of accomplishing the object I wish. It effectually provides a means for
25 positively preventing lateral motion of the tab 7. If will be also observed that these projections or rivets 4 are spaced a greater distance than the interval between either of them and the end of the block. By virtue
30 of this point I can easily enter a chessing tool between the rivets on projections so as
to insure the smoothing of the onter surface of the block.

What I clam is:
I scabbard provided with a metallic up- 35 per portion and also provided with an approximately rectangular block, the inner surface of thich is curved to conform to the extemal surface of the metallic upper portion of the scabbard, the block having a 40 flat outer face and also having a plurality of rivets extending rigidly from said flat face, the rivets being in alinement transversely of the scabbard and the distance between them being greater than the distance -5 between either rivet and the end of the block, a tab donbled on itselt and fitted against the outer face of the block, the branches of the tab having transerse perforations to receive the respective rivets, 50 and a plate fitted against the doubled orer portion of the tal and having perforations in alinement transersely of the scabbard to receive the respective rivets, the latter being headed over the plate.
In testimony whereof I affix my signature in the presence of two witnesses.

> MIRAM PERCY NAAMI.

Titnesses:
M. A. Tamex, W. H. Hitsier.

